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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

E 1371 PCT	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)
International application No. PCT/US99/12687	International filing date (day/month/year) O7/06/1999 O7/06/1999
International Patent Classification (IPC C08G18/50	C) or national classification and IPC RECEIVED
Applicant	
3M INNOVATIVE PROPERTIE	ES COMPANY TC 1700
This international preliminary and is transmitted to the applies.	Avamination
and is transmitted to the applic	icant according to Article 36.
2. This REPORT consists of a to	Ptat of 6 sheets, including this cover sheet.
been amended end are th	panied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have
(see Rule 70.16 and Secti-	patiled by ANNEXES, i.e. sheets of the description, claims and/or drawings which have the basis for this report and/or sheets containing rectifications made before this Authority ion 607 of the Administrative Instructions under the PCT).
These annexes consist of a total	and the POI).
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US99/12687

			 		
i	I. Basis of the repo	ort			
	 With regard to the the receiving Office and are not annex Description, page 	elements of the internation se in response to an invitation red to this report since they es:	nal application (Repla on under Article 14 ar do not contain amen	acement sheets wh re referred to in this adments (Rules 70.	nich have been furnished to s report as "originally filed" 16 and 70.17));
	1-31,33-38	as originally filed			
	32	as amended under Arti	icle 19		
	Claims, No.:				
	2,5-8,18-20,23, 25-37	as originally filed			
	1,3,4,9-17,21,22, 24	as received on	17/07/2001	with letter of	17/07/2001
		nguage, all the elements m e international application w e available or furnished to th		moe indicated DUG	d to this Authority in the der this item.
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pages:

 \Box the description,

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/US99/12687

the claims,	Nos.:
the drawings,	she <i>e</i> ts:

5. A This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this see separate sheet

Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes:

s: Clain

Claims 1-3, 5-20, 26-28, 32, 34-35

No:

Claims 4, 21-25, 29-31, 33, 36-37

Inventive step (IS)

Yes: Claims

No: Cla

Claims 1-3, 5-20, 26-28, 32, 34-35

Industrial applicability (IA)

Yes:

Claims 1-37

No:

Claims

2. Citations and explanations see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

INTERNATIONAL PRELIMINARY International application No. PCT/US99/12687 EXAMINATION REPORT - SEPARATE SHEET

Re Item I Basis of the report

The amendments filed with the letter dated 17.07.2001 introduce subject-matter which extends beyond the content of the application as filed, contrary to Article 34(2)(b) PCT. The claim concerned is claim 24, because a polyurea-based copolymer including a segment B comprising less than 75% polysiloxane segments based on total weight of the polyurea-based polymer, is not disclosed in the application as originally filed.

Therefore, the present report has been established on the basis of claim 24 as originally filed.

Re Item V

Reasoned statement under Article 35(2) with regard to novelty and inventive step; citations and explanations supporting such statement

Reference is made to the following document:

D1: EP 0 380 236 A

 NOVELTY (Art. 33(2) PCT): the subject-matter of present claims 4, 21-25, 29-31, 33 and 36-37 is not novel over D1.

D1 is taken to represent the closest prior art, because D1 discloses organopolysiloxane-polyurea block copolymers which are particularly useful, when tackified with a compatible tackifier resin, as pressure sensitive adhesive compositions (see D1, p. 3, l. 1-3). Examples 21-29 of D1 (see D1, from p. 14, l. 20 to p. 16, l. 25) disclose the preparation of such pressure-sensitive adhesive compositions by 1) providing at least one polyisocyanate and at least one polyamine; 2) reacting the at least one polyisocyanate with the at least polyamine to form the polyurea-based polymer; and 3) adding the tackifier. The peel adhesion and shear strength values of the resulting compositions were measured according to ASTM P3330-78; PSTC-1 and ASTM D3654-78; PSTC-7, respectively, i.e. under the same conditions as in the present application (see D1 from p. 14, l. 40 to p. 15, l. 20). Hence, the results are comparable.

D1 also discloses the coating of said polyurea pressure-sensitive adhesives onto tapes by hot melt extrusion processes (see D1, p. 9, I. 44).

1.1. In examples 21-29 of D1, the adhesive compositions comprise a polyurea-based polymer and 50 parts by weight tackifier per hundred parts by weight polyurea-based polymer. Consequently, the subject-matter of present independent claim 1 is novel over D1.

Claims 2-3 and 5-20 are dependent on claim 1 and as such also meet the requirements of the PCT with respect to novelty.

Since claim 1 is novel, the subject-matter of present claims 26-28 is novel.

Although the subject-matter of present claim 4 depends on present claim 1, it is not novel over D1 (see D1, Examples 21-29, p. 15, Table III and p. 16, Table IV). As a matter of fact, the adhesive composition of present claim 4 comprises more than 45 parts by weight tackifier per hundred parts by weight of polyurea-based polymer.

- 1.2. All the technical features that define the subject-matter of present claims 21 to 25 are disclosed in D1 (see D1, Examples 2 and 19 and p. 9, I. 36-44). Hence, the subject-matter of present claims 21 to 25 is not novel over D1. The subject-matter of present claims 22 and 24 being not novel, the subject-matter of present claims 29-30 is not novel either.
- 1.3. The method as claimed in present claims 31, 33, 36 and 37 is not novel over D1. Statements such as "of preparing the adhesive composition of claim 1" or "of preparing the adhesive composition of claim 22" cannot establish the novelty of said claims 31 and 36 respectively. As a matter of fact, since the methods of D1 are characterized by the same technical features as the methods of present claims 31, 33, 36 and 37, they are also suitable for the preparation of the adhesive compositions according to the present application.
 Consequently, the subject-matter of present claims 31, 33, 36 and 37 is not novel.
- 2. INVENTIVE STEP (Art. 33(3) PCT): the subject-matter of present claims 1-3, 5-20, 26-28, 32, 34 and 35 does not involve an inventive step.
- 2.1. The adhesive composition as defined in present claim 1 only differs from that of D1,

INTERNATIONAL PRELIMINARY International application No. PCT/US99/12687 EXAMINATION REPORT - SEPARATE SHEET

Examples 21-29, in the amount of tackifier involved.

The problem to be solved by the present application is to provide an adhesive composition which does not require more than 45 parts by weight tackifier per hundred parts by weight polyurea-based polymer to exhibit a peel adhesion of greater than 10,0 N/dm.

The subject-matter of present claim 1 does not involve an inventive step because the technical problem has not been solved. As a matter of fact, the specific structure of the polyurea-based copolymer which could confer, in the presence of less than 45 parts by weight tackifier, the desired adhesive property to the claimed composition is not disclosed in present claim 1.

The same applies to the subject-matter of present claims 2-3 and 5-20.

The subject-matter of present claims 26 to 28 involves the adhesive composition of present claim 1 and, therefore, also lacks an inventive step.

2.2. Dependent claims 32, 34 and 35 do not contain any feature which, in combination with the features of claim 31 to which they refer, meet the requirements of the PCT in respect of inventive step, because it is not apparent from the present description what problem is solved by the distinguishing features vis-à-vis D1.

Re Item VIII

Certain observations on the international application

- 1. The statement in present claim 1 "wherein the polyurea-based polymer does not require greater than about 45 parts by weight tackifier per hundred parts by weight polyurea-based polymer to exhibit....stainless steel substrate." tries to define the subject-matter in terms of the result to be achieved. In this instance the use of such a formulation renders the claim unclear in scope and is not justified by the disclosed means of achieving the desired result. Claim 1 does not satisfy the requirements of Art. 6 PCT, see Guidelines C-III, 4.7.
- According to the PCT International Preliminary Examination Guidelines, an independent claim should clearly specify all of the essential features needed to define the invention (see Chapter III, paragraph 4.4.). It does not seem to be the case in the present application.

was placed 20.0 grams of JEFFAMINE D2000 and 63.0 grams of 2 propared to yield a homogenous solution. To this solution was added, with mixing, 1.57 grams of TMXDI. After one hour of stirring, 1.36 grams of DYTEK A and 4.03 grams of

DESMODUR W H12MDI were added, and the resulting mixture was mixed for one day. The solution viscosity rose during this mixing.

A tackifier solution of 16.18 grams of NIREZ 2019 in 37.7 grams of toluene was added to the polymer solution. The resulting solution was cast onto PET and dried at 70°C for 10 minutes to yield a 25 micrometer-thick coating. The peel adhesion, shear strength and tackifier level values for this adhesive are recorded in Table 3.

Example 25

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The same polymer solution synthesis of Example 11 was repeated, except a higher level of tackifier was used. In a glass reactor equipped with a magnetic stirrer was mixed 149.6 grams of JEFFAMINE D2000, 26.4 grams of JEFFAMINE ED2001, 0.54 gram of DYTEK A and 467.0 grams of 2-propanol, to yield a homogenous solution. To this was added, with mixing, 23.46 grams of DESMODUR W H12MDl and the resulting mixture was mixed for one day. The solution viscosity rose during this mixing.

A tackifier solution of 140.0 grams of NIREZ 2019 in 327.0 grams of toluene was added to the polymer solution. The resulting solution was cast onto PET and dried at 70°C for 10 minutes to yield a 25 micrometer-thick coating. The peel adhesion, shear strength and tackifier level values for this adhesive are recorded in Table 3.

Example 26

The same polymer solution synthesis of Example 14 was repeated, except a higher level of tackifier was used. In a glass reactor equipped with a magnetic stirrer was placed 20.0 grams of JEFFAMINE D2000 and 63.0 grams of 2-propanol to yield a homogenous solution. To this solution was added, with mixing, 1.18 grams of TMXDI. After one hour of stirring, 1.20 grams of DYTEK A and 4.08 grams of DESMODUR W H12MDI were added, and the resulting mixture was mixed for one day. The solution viscosity rose during this mixing.

AMENDED SHEET

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What Is Claimed Is:

- An adhesive composition comprising a polyurea-based polymer, wherein the polyurea-hased polymer does not require greater than habout 45 parts by weight tackifier per hundred parts by weight polyurea-hased polymer to exhibit a peel adhesion of greater than habout 10.0 N/dm when tested according to ASTM D 3330-90, wherein ASTM D 3330-90 is modified by substituting a glass substrate for a stainless steel substrate.
 - 2. The composition of claim 1, further comprising a tackifier.
 - 3. The composition of claim 2, wherein the composition comprises up to be about 45 parts by weight tackifier per hundred parts by weight polyurea-based polymer.
- The composition of claim 2, wherein the composition comprises greater than
 tabout 45 parts by weight tackifier per hundred parts by weight polyurea-based polymer.
 - 5. The composition of claim 1, wherein the polyurea-based copolymer comprises a segmented copolymer, which copolymer comprises repeating units of Formula 1:

wherein:

each B is independently a polyvalent radical;

each D is independently selected from the group consisting of hydrogen, an alkyl group, a cycloalkyl group, a phenyl group, a group that completes a ring structure that includes B to form a heterocycle, and mixtures thereof;

each Z is independently a polyvalent radical; each Y is independently a polyoxyalkylene; m is an integer greater than zero; and

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a is zero or an integer greater than zero.

- 6. The composition of claim 5, wherein B is a polyoxyalkylene.
- 5 7. The composition of claim 5, wherein Y is selected from the group consisting of polyethylene oxide, polypropylene oxide, and polytetramethylene oxide.
 - 8. The composition of claim 5, wherein a is an integer greater than zero.
- 9. The composition of claim 1, wherein the composition exhibits a peel adhesion of greater than about 20.0 N/dm when tested according to ASTM D 3330-90, wherein ASTM D 3330-90 is modified by substituting a glass substrate for a stainless steel substrate.
- 15 10. The composition of claim 1, wherein the composition exhibits a shear strength of greater than bout one minute when tested according to ASTM D 3654-88.
 - 11. The composition of claim 1, wherein the composition exhibits a shear strength of greater than bout 10 minutes when tested according to ASTM D 3654-88.
 - 12. The composition of claim 1, wherein the composition exhibits a shear strength of greater than about 100 minutes when tested according to ASTM D 3654-88.
- 13. The composition of claim 1, wherein the polyurea-based polymer comprises a segmented copolymer, wherein at least about 0.5 mole fraction of linkages between segments in a backbone of the polymer are urea linkages.
 - 14. The composition of claim 1, wherein the polyurea-based polymer comprises a segmented copolymer, wherein at least about 0.75 mole fraction of linkages between segments in a backbone of the polymer are urea linkages.
 - 15. The composition of claim 1, wherein the polyurea-based polymer comprises a segmented copolymer, wherein at least about 0.95 mole fraction of linkages between segments in a backbone of the polymer are urea linkages.

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- 16. The composition of claim 1, wherein the polyurea-based polymer comprises less than hour 75 weight % polysiloxane segments based on total weight of the polyurea-based polymer.
- 17. The composition of claim 1, wherein the polyurea-based polymer comprises less than about 50 weight % polysiloxane segments based on total weight of the polyurea-based polymer.
- 10 18. The composition of claim 1, wherein the composition further comprises an acid-containing polymeric material.
 - 19. The composition of claim 1, wherein the composition is a pressure-sensitive-adhesive.
 - 20. The composition of claim 1, wherein the composition is a heat-activatable adhesive.
 - 21. A heat-activatable adhesive composition comprising:

a polyurea-based polymer, and optionally, at least one tackifier,

wherein the composition exhibits a peel adhesion of greater than about 10.0 N/dm when tested according to ASTM D 3330-90, wherein ASTM D 3330-90 is modified by substituting a glass substrate for a stainless steel substrate and adding a step of using sufficient heat to bond the heat-activatable composition to the glass substrate.

Comprising less than about 75% polysiloxane segments based on total weight of the polyurea-based polymer

22. An adhesive composition comprising:

a polyurea-based polymer; and optionally, at least one tackifier,

wherein the polyurea-based polymer comprises less than **about** 75 weight % polysiloxane segments based on total weight of the polyurea-based polymer and wherein the adhesive composition is one of a pressure-sensitive adhesive composition and a heat-activatable adhesive composition.

- 23. The adhesive composition of claim 22, wherein the adhesive composition is a pressure-sensitive adhesive composition.
- 5 24. An adhesive composition comprising:

a polyurea-based polymer; and optionally, at least one tackifier,

wherein the polyurea-based copolymer comprises a segmented copolymer, which copolymer comprises repeating units of Formula I:

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wherein:

each B is independently a polyvalent radical [-]

each D is independently selected from the group consisting of hydrogen, an alkyl group, a cycloalkyl group, a phenyl group, a group that completes a ring structure that includes B to form a heterocycle, and mixtures thereof;

each Z is independently a polyvalent radical;

each Y is independently a polyoxyalkylene;

m is an integer greater than zero; and

a is an integer greater than or equal to zero, and wherein the adhesive composition is one of a pressure-sensitive adhesive composition and a heat-activatable adhesive composition.

- 25. The adhesive composition of claim 24, wherein the adhesive composition is a pressure-sensitive adhesive composition.
 - 26. An adhesive tape comprising:

a backing; and

the adhesive composition of claim 1 coated on at least a portion thereof.

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75% polysiloxane segments based on total weight of the polyurea-based polymer,

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- 27. The adhesive tape of claim 26, wherein the backing comprises a polyurea.
- 28. The adhesive tape of claim 26, further comprising a release material coated on at least a portion of the backing, on a side of the backing opposite of the adhesive.
- An adhesive tape comprising:
 a backing; and
 the adhesive composition of claim 22 coated on at least a portion thereof.
- 10 30. An adhesive tape comprising:
 a backing; and
 the adhesive composition of claim 24 coated on at least a portion thereof.
- 31. A method of preparing the adhesive composition of claim 1, the method comprising the steps of:

providing at least one polyisocyanate;
providing at least one polyamine;
reacting the at least one polyisocyanate with the at least polyamine to form the
polyurea-based polymer; and
optionally adding the tackifier to the polyurea-based polymer.

- 32. The method of claim 31, wherein at least one polyisocyanate and the at least one polyamine are reacted by reactive extrusion.
- 25 33. The method of claim 31, further comprising the step of hot-melt coating the adhesive composition onto a substrate.
 - 34. The method of claim 31, further comprising the step of solvent coating the adhesive composition onto a substrate.
 - 35. The method of claim 31, wherein the polyurea-based polymer is polymerized on-web.

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36. A method of preparing the adhesive composition of claim 22, the method comprising the steps of:

providing at least one polyisocyanate; providing at least one polyamine;

- reacting the at least one polyisocyanate with the at least polyamine to form the polyurea-based polymer; and optionally adding the tackifier to the polyurea-based polymer.
- 37. A method of preparing the adhesive composition of claim 24, the method comprising the steps of:

providing at least one polyisocyanate;
providing at least one polyamine;
reacting the at least one polyisocyanate with the at least polyamine to form the
polyurea-based polymer; and

optionally adding the tackifier to the polyurea-based polymer.



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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: POLYUREA-BASED ADHESIVES, ARTICLES THEREFROM, AND METHODS OF THEIR PREPARATION AND USE

(57) Abstract: Adhesive compositions of the invention are useful as pressure-sensitive-adhesives and heat-activatable adhesives. Advantageously, adhesive compositions of the invention comprise polymers that are polyurea-based. Adhesive compositions of the invention are useful in a wide variety of applications, including adhesive tapes. One method of preparing such adhesive compositions includes providing at least one polyisocyanate; providing at least one polyamine; reacting the at least one polyisocyanate with the at least polyamine to form the polyurea-based polymer, and optionally adding a tackifier to the polyurea-based polymer.

PCT ORIGINATIONAL SEARCH DESCRIPTION TREATED TO THE PROPERTY OF THE PROPERTY

INTERNATIONAL SEARCH REPORT

Applicant's or agent's file reference	FOR FURTHER see Notification (Form PCT/ISA/	of Transmittal of International Search Report 220) as well as, where applicable, item 5 below.
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/US 99/12687	07/06/1999	
Applicant		
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3M INNOVATIVE PROPERTIES	COMPANY	
This International Search Report has bee according to Article 18. A copy is being to	en prepared by this International Searching Au ansmitted to the International Bureau.	thority and is transmitted to the applicant
This International Search Report consists X It is also accompanied by	s of a total of 3 sheets. y a copy of each prior art document cited in thi	s report.
1. Basis of the report		
 With regard to the language, the language in which it was filed, un 	international search was carried out on the balless otherwise indicated under this item.	asis of the international application in the
the international search v Authority (Rule 23.1(b)).	vas carried out on the basis of a translation of	the international application furnished to this
b. With regard to any nucleotide ar	nd/or amino acid sequence disclosed in the i	nternational application, the international search
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the statement that the su international application a	bsequently furnished written sequence listing of as filed has been turnished.	does not go beyond the disclosure in the
		is identical to the written sequence listing has been
2. Certain claims were fou	ind unsearchable (See Box I).	
3. Unity of invention is lac	king (see Box II).	
4. With regard to the title,		
X the text is approved as sa	ubmitted by the applicant.	
the text has been established	shed by this Authority to read as follows:	
5. With regard to the abstract,		
X the text is approved as su	ibmitted by the applicant.	
the text has been establis	thed, according to Rule 38.2(b), by this Author a date of mailing of this international search re	ity as it appears in Box III. The applicant may, port, submit comments to this Authority.
6. The figure of the drawings to be pub		
as suggested by the appl	icant.	X None of the figures.
because the applicant lai	ed to suggest a figure.	
herause this figure better	characterizes the invention.	

TENT COOPERATION TREATY

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From the INTERNATIONAL SEARCHING AUTHORITY

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International application No.	International filing date
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Applicant	311331733
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1. X The epplicant is hereby notified that the International Search	n Report has been established and is transmitted herewith.
Filling of emendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the claim	and the International Application for a 19 1 491
The applicants englied, it has so wishes, to amend the claim	is of the international Application (see Rule 46);
When? The time limit for filing such amendments is norma	Ily 2 months from the date of tresmittal of the
International Seerch Report; however, for more de	tails, see the notes on the accompanying sheet.
Where? Directly to the International Bureau of WIPO	CITE > //SA-/_ 1 (10)
34, chemin des Colombettes	S ART TO 3USA GA, UOD
1211 Geneva 20, Switzerland Fascimile No.: (41-22) 740.14.35	
For more detailed instructions, see the notes on the accordance	mpanying sheet. $3/4/2000$
2. The applicant is hereby notified that no International Search	Benort will be established and that the declaration under
Article 17(2)(a) to Ihat effect is transmitted herewith.	report will be established and that the declaration thider
3. With regard to the protest, against payment of (an) addition	and Annalas Code AC Code and C
3. With regard to the protest against payment of (an) addition	nai ree(s) under Hule 40.2, the applicant is notified that:
the prolest together with the decision thereon has been	I fransmitted to the International Bureau together with the
applicant's request to torward the texts of both the prot	esi and the decision thereon to the designated Offices.
no decision has been made yet on the protest; the app	licant will be notified as soon as a decision is made.
4. Further ection(s): The applicant is reminded of the following:	
Shortly after 18 months from the priority date, the international ap	plication will be published by the International Bureau.
It the applicant wishes to avoid or postpone publication, a notice	of withdrawat of the international application, or of the
priority claim, must reach the International Bureau as provided in completion of the technical preparations for international publical	n Hules 90 <i>bis.</i> 1 and 90 <i>bis.</i> 3, respectively, before the
Within 19 months from the priority date, a demand for international wishes to postpone the entry into the national phase until 30 more	b preliminary examination must be filed it the applicant hits from the priority date (in some Offices even later)
Within 20 months from the priority date. The applicant must perform before all designated Offices which have not been elected in the	demand or in a later election within 19 months from the
priority dale or could not be elected because they are not bound	by Chapter II.
Name and mailing address of the International Searching Authority	Authorized officer

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tet. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016

Alfredo Prein

These Notes are intended to give the basic instructions concerning the filing of amendments under erticle 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty, in case of discrepancy between these Notes and those requirements, the letter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

to these Notes, "Article", "Rule", end "Section" refer to the provisione of the PCT, the PCT Regulations and the PCT Administrativa Instructions respectively.

INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, efter having received the international search report, one opportunity to emend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description end drewings) may be emended during the international preliminary examination procedure, there is usually no need to file amendments of the cleims under Article 19 except where, a.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international publication. Furthermore, it should be emphasized that provisional protection is eveileble in some States only.

What parts of the international application may be amended?

Under Articls 19, only the cleims may be emended.

During the international phase, the claims may also be emended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be emended under Article 34 before the International Examining Authority.

Upon entry into the national phasa, all parts of the international application may be emended under Article 28 or, where applicable, Article 41.

When?

Within 2 months from the date of trensmittal of the intermetional search report or 16 months from the priority-date, whichever time limit expires later. If should be noted, however, that the amendments will be considered; as heving been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Offica or the International Searching Authority (Rule 46.2).

Where e demand for international preliminary examination has been is filled, see below.

How?

Either by cancelling one or more entire claims, by adding one or more new claims or by emending the text of one or more of the claims as filed.

A replecement sheet must be submitted for each sheet of the claims which, on account of an emandment or amandments, differs from the sheet originally fited.

All the claims appearing on a replacement sheet must be numbered in Arabic numarals. Where e cleim is cancelled, no renumbering of the other cleims is required. In all cases where claims ere renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

What documents must/may accompany the amendments?

Letter (Section 205(b)):

The amendments must be submitted with eletter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

The letter must indicate the ditterences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim repleces one or more claims as filed;
- (v) the claim is the result of the division of a cleim as filed.

The following examples titustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after smendment of some cleims there ere 51]:
 *Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers;
 claims 30, 33 and 36 unchanged; naw claims 49 to 51 added.*
- [Where originally there were 15 claims and after amandment of all claims there are 11]: *Claims 1 to 15 replaced by amended claims 1 to 11.*
- [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
 "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 edded." or
 "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; alt other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; ctaims t1 to 13, t8 and 19 cancelled; claims 14, 15 and 16 replaced by amended claims t4; claim 17 subdivided into emended claims 15, 16 and t7; new claims 20 and 21 added."

"Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statament explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

It must be in the language in which the international appplication is to be published.

it must be brief, not exceeding 500 words if in English or it translated into English.

It should not be confused with and does not raplace the letter indicating the differences between the claims as tiled end as amended. It must be filed on a separate sheet end must be identified as such by e heading, preferably by using the words "Statament under Article 19(1),"

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

Consequence if a demand for international preliminary examination has already been filled

It, at the time of filing any amendments under Article 19, e demand for international pretiminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file e copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume It of the PCT Applicant's Guide.



(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER	see Notification c	Transmittal of Inte	rnational Search Report
54545PCT4A	ACTION	(Form PCT/ISA/2	20) as well as, wher	e applicable, item 5 below.
International application No.	International filing date (da	y/month/year)	(Earliest) Priority	Date (day/month/year)
PCT/US 99/12687	07/06/19	99		·
Applicant	<u> </u>			· · · · · · · · · · · · · · · · · · ·
			•	
3M INNOVATIVE PROPERTIES (COMPANY			
This International Search Report has been according to Article 18. A copy is being tra	prepared by this Internation nsmitted to the International	al Searching Auth Bureau.	ority and is transmit	ted to the applicant
This International Search Report consists	ola total of 3	sheets.		
	a copy of each prior art docu		report.	
			·	
Basis of the report With regard to the language the in-	etomokional accust			
 With regard to the language, the in language in which it was filed, unle 	ss otherwise indicated under	ed out on the base this item.	is of the internationa	application in the
Ihe international search wa Authority (Rule 23.1(b)).	as carried out on the basis of	a translation of th	e international applic	cation furnished to this
 b. With regard to any nucleotide and was carried out on the basis of the 	l/or emino acid sequence d	isclosed in the int	ernational applicatio	n, the international search
indo samed out on the pasis of the	sequence listing ; lal application in written form			
	national application in compu		,	
Iurnished subsequently to t	his Authority in written form.			
furnished subsequently to t	his Authority in computer rea	dble form,		
the statement that the subs international application as	equently furnished written se filed has been furnished	equence listing do	es not go beyond the	e disclosure in the
	mation recorded in computer	readable form is	identical to the writte	n sequence listing has been
2. Certain claims were tough	′ d unsearchabla (See Box I).			
3. Unity of invention is lack!	-			
,	ng (coo box ii).			
4. With regard to the title,				
the text is approved as sub-	nitted by the applicant.			
the text has been established	ed by this Authority to read as	s follows:		
5. With regard to the abatract,				
the text is approved as subm the text has been establishe within one month from the d	d. according to Rule 38 2/h)	by this Authority onal search repor	as it appears in Box 1, submit comments	III. The applicant may.
6. The figure of the drawinge to be publish				
as suggested by the applica				None of the figures.
because the applicant lailed				
because this figure better ch	aracterizes the invention.			

** TENT COOPERATION TRF Y

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PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the	INTERNA	TIONAL	BUREAU
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To:

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24

Arlington, VA 22202

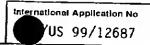
Date of mailing: 14 December 2000 (14.12.00)	ETATS-UNIS D'AMERIQUE in its capacity as elected Office		
International application No.: PCT/US99/12687	Applicant's or agent's file reference: 54545PCT4A		
International filing date: 07 June 1999 (07.06.99)	Priority date:		
Applicant: KINNING, David, J. et al			

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International preliminary Examining Authority on:
	09 March 2000 (09.03.00)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).
	i

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer:

J. Zahra

Facsimile No.: (41-22) 740.14.35 Telephone No.: (41-22) 338.83.38



A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C08G18/50 C09J175/02 C09J175/12

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

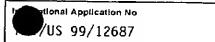
Minimum documentation searched (classification system followed by classification symbols) IPC 7 C08G C09J

Documentation searched other than minimum documentation to the extent that such documents are included. In the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

Category °	Citetion of document, with indication, where appropriate, of the retevant passages	Relevant to claim No.
x .	EP 0 380 236 A (MINNESOTA MINING & MFG) 1 August 1990 (1990-08-01) page 2, line 49 -page 3, line 42 examples 22-24,27; tables III,IV	1,2,4, 10-12, 19,26, 31,34
A	EP 0 440 934 A (M08AY CORP) 14 August 1991 (1991-08-14) page 2, line 39 -page 3, line 5 page 6	1,5-8, 13,24, 31,37
Α	US 5 109 096 A (AREND GUENTER ET AL) 28 April 1992 (1992-04-28) example 1	1,5-8, 21,22, 24,31, 36,37
	example 1 	13,3

	
X Further documents are tisted in the continuation of box C.	Patent family members are listed in annex.
* Special categories of cited documents :	
"A" document defining the general state of the art which is not considered to be of particular retevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of enother criation or other special reason (as specified) "O" document referring to an orat disclosure, use, exhibition or other means "P" document published prior to the international filing date but fater than the priority date daimed	"T" later document published after the International titing date or priority dale and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "8" document member of the same patent tamily
Date of the actual completion of the international search	Date of mailing of the International search report
25 January 2000	04/02/2000
Name and mailing address of the ISA	Authorized officer
European Patent Office, P. B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Neugebauer, U



	(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT alegory * Citation of document, with Indication, where appropriate, of the relevant passages.		
varegory *	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.	
A	US 5 047 272 A (HASSEL TILLMANN ET AL) 10 September 1991 (1991-09-10) example 1	31,32	

tion on patent family members US 99/12687 Patent document Publication Patent family Publication cited in search report member(s) date date EP 0380236 01-08-1990 CA 2007162 A 23-07-1990 0E 69019180 D 14-06-1995 DE 69019180 T 11-01-1996 ES 01-07-1995 2071757 **T** HK 1007754 A 23-04-1999 JP 2252718 A 11-10-1990 MX 170401 B 19-08-1993 EP 0440934 Α 14-08-1991 บร 4994540 A 19-02-1991 CA 2033888 A 17-07-1991 JP 4211486 A 03-08-1992 US 5109096 Α 28-04-1992 DE 3919697 A 20-12-1990 **AT** 15-01-1994 99342 T CA 2017984 A 16-12-1990 0D 297984 A 30-01-1992 0E 59004002 0 10-02-1994 EP 0402728 A 19-12-1990 ES 2062182 T 16-12-1994 JP 3031316 A 12-02-1991 US 5047272 Α 10-09-1991 0E 3842966 A 28-06-1990 CA 2005969 A 21-06-1990 0E 58909411 0 05-10-1995

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3007335 A

27-06-1990

26-01-1998

14-01-1991

International Application No